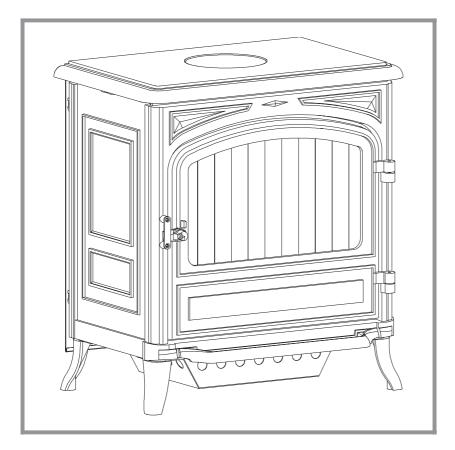
Burgundy

Oil burning stove

174 10 25 174 10 31

EN1 - NF D 35-385



Installation instructions
Operating instructions
Spare parts
Warranty certificate

Document n° 809-5EN ~ 15/04/1999

Français p. 1-12

English p. 13-24

Nederlands bl. 25-36

Technical manual

to be saved
by the user
for future reference



Les Fonderies Franco-Belges 59660 MERVILLE Phone: 03.28.43.43.43 Fax: 03.28.43.43.99 RC Hazebrouck 445750565B Subject to modifications

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1. Description of the unit

1.1. Package

- 1 package : Stove complete

- 1 package: Ground vat and mirrors

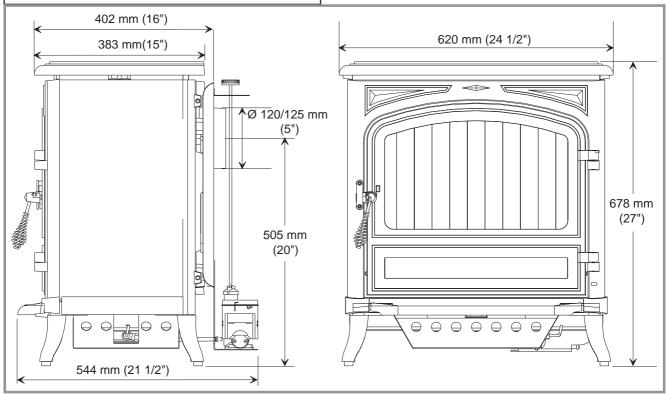
1.2. Specifications

10
34,130
1,25
0.275
0.33
0,25
0.055
0.066
20
0.0802
1 6
0.024
118
260
120/125
ı 5

SAFETY NOTICE: Read carefully all instructions before starting the installation. If the stove is not properly installed, a house fire may result. For your safety, follow the installation directions. Contact local building or fire officials about restrictions and installation inspection in your area.

1.3. Description

Flued oil stove with vaporizing burner (Norm EN1)



Ill. 1 - Dimensions in mm

2. Installation instructions

2.1. Position of the unit

- The position of the appliance must be chosen very carefully in order to obtain the best possible results for heat distribution.
- Position the unit to comply with the minimum clearances to combustible material. Minimum clearances are shown from the vertical portion of the chimney connector. Check that no overhead cross members in the ceiling will be cut. Reposition unit if necessary, being careful not to move closer than the minimum clearances.

2.2. Chimney

- Ensure that the flue has sufficient draught (refer to technical details).
- Minimum flue diameter, 10 cm (4" I.D).
- The chimney must be at least 4.5 m (15 ft high).
- The flue must not be shared with any other appliance.
- Downdraughts caused by obstacles close to the chimney top may sometimes be prevented by fitting an anti-downdraught cap to the top of the chimney.
- The chimney must have a constant cross section. Too large a flue could affect the chimney draught.
- The chimney must be soundly constructed, in order to prevent cold air infiltration.
- The flue must be well insulated, water and air tight. A chimney with a cold internal surface can prevent a good chimney draught and condensation will occur.
- -The flue must be swept at least once a year.

2.3. Chimney connector

- The appliance must be as close as possible to the chimney. Avoid horizontal flue connection pipes which can dangerously restrain functioning of the appliance.
- The connector pipe should be standard black painted or blued steel pipe of not less than 30 gage; 304 grade stainless steel of not less than 30 gage; or 1 mm viterous enamelled steel, with a maximum diameter of 5 inch O.D.
- (127 mm). It is the installer's responsability to conform to local building standards and requirements with regard to installation.. Single wall pipe may be utilized being careful to maintain clearances to any combustible surface.

Once the stove has been properly installed the chimney draught must be checked with a draught meter.

If the chimney draught is excessive or irregular, a draught stabilizer (barometric damper) must be installed to the connector pipe.

2.4. Levelling

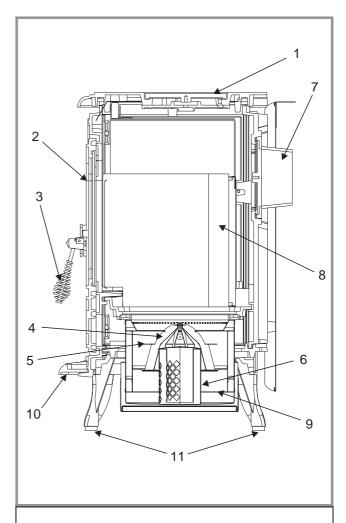
Figure 3 and 4

It is essential that the appliance sits level on the floor. Fit the 4 screws and the 4 caps supplied (on the burner) on the feet. Use a spirit level to check.

2.5. Mounting the tray

Figure 6

To avoid damage to the ash tray during transport, it has been disconnected and stored behind the main door of the



Ill. 2 - Cross section

1 - Blanking plate (not provided to be connected to the chimney). 6 - Catalyser.7 - Flue collar.

2 - Main door.

8 - Reflector.

3 - Opening and closing of the lower door.

9 - Burner.

4 - Catalyser top.

10 - Tray

5 - Upper ring.

11 - Screws

oil stove. To reinstall the ash tray to the front of the oil stove, tilt the tray at a 45° angle, center onto tab 'A' and lower into place.

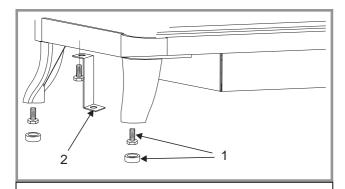
2.6. Fitting of the handle

Figure 5

In order to avoid the damaging of the threading, first put the handle in operating position then screw it into the taping of the lock.

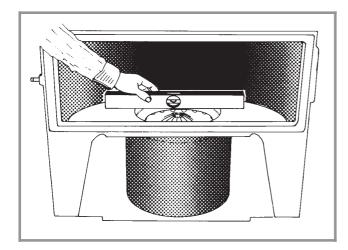
2.7. Fitting the "visioflamme"

Fit the glasses (# 59, p. 22) onto the reflector (# 28, p. 22).

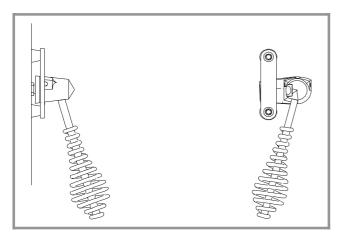


Ill. 3 - Adjustment screws and bracket

- 1 Feet adjustment screws and caps.2 Appliance fixing bracket (Canada).



Ill. 4 - Burner level check



Ill. 5 - Fitting of the handle

2.8. External tank

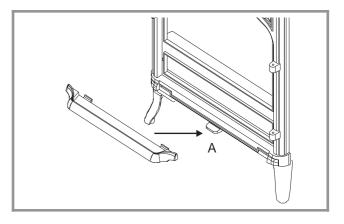
Canada: When the stove is connected to an external or remote tank, it must be secured to the floor (# 2, ill. 3).

A barometric fuel tank should not be positionned where it will be in the direct rays of the sun or adjacent to a source of intense heat.

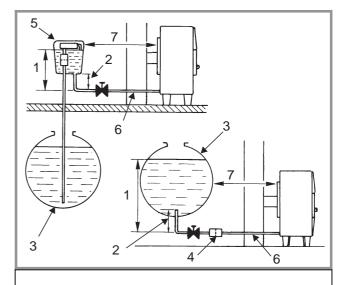
If the tank is more than 8 ft (2,5 m) higher than the stove a pressure reducer must be installed on the oil line (see ill. 7, page 17).

If the tank is lower than the stove a lift pump will have to be utilized (see ill. 7).

A clearance of 6 " (15 cm) must be maintained between the external/remote tank and the stove.



Ill. 6 - *Fitting the tray*



Ill. 7 - Gravity or pumped oil supply

1 - 8 ft maxi

2 - At least 0.8 ft

3 - Oil Tank 4 - Filter

5 - Suction pump with reserve and filter

6 - Pipe Ø 1/4 in 7 - At least 6"

2.9. Oil flow adjustment

The float regulator has been adjusted at the factory and should not need further adjustment.

If the burner does not work correctly, check possible causes before readjusting the settings:

- Chimney draught,
- Fresh air inlet,
- Oil supply.

Low setting (# 2, ill. 8, page 18):

- Set the regulating knob on "1" and let the burner run for a few minutes. The flame must completely cover the bottom of the burner and the catalyser body must be glowing red hot.
- If the flame is too small, the stove will soot up quickly; increase the flame by turning the setting screw # 2 clock-
- If the flame is too high; reduce the flame by turning the setting screw # 6 counter clock-wise

High setting (#3, ill. 8, page 18):

- Set the regulating knob on "6" and let the burner run for a few minutes. The flame must be shaped like a cone and reach the upper part of the window.
- If the flame is too low; increase the flame by turning the

setting screw # 3 counter clock-wise.

- If the flame is too high; reduce the flame by turning the setting screw clock-wise.

Please note - Very important: The adjustments of the float regulator are very sensitive. The hight and the low setting screws must never be turned more than a 1/4 of a turn at a time in any direction from their initial setting.

When making any adjustments, allow 3 to 5 minutes between adjustments to allow burner to stabilize to previous adjustment before proceeding, if necessary.

2.10. Chimney draught

Once the stove has been properly installed, the chimney draught must be checked.

The adjustment of the draught can be made with the barometric damper located at the back of the stove (# 1, ill. 8).

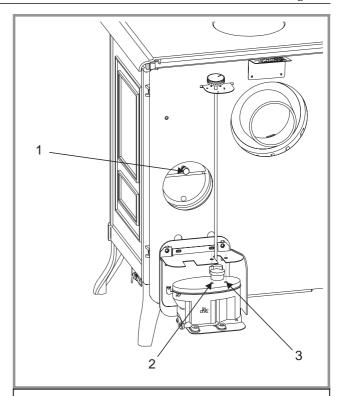
The reading of the draught must be done once the unit is hot (minimum 30 minutes of use).

Refer to the specifications page 15 for minimum draught requirement on mini setting and on maxi setting.

2.11. Maintenance of the Chimney

Chimney and chimney connector should be inspected at least once every three months during the heating season to determine if a soot build up has occurred. If soot has accumulated, it should be removed to reduce the risk of a chimney fire.

Once or twice a year: Remove the flue baffle (#23, ill. 10, page 22). First remove the top plate (2 screws, one on each side of the stove).



Ill. 8 - Operating devices

- 1 Adjustment of the draft regulator
- 2 Adjustment screw for mini setting
- 3 Adjustment screw for maxi setting

3. Operating instructions

3.1. Fuel

Warning: Your stove is fitted with a specific carburettor for a specific oil. The fuel oil must be free from any dirt and water which could disturb the stove in operation.

174 10 25: Use only kerosene (28 seconds). **174 10 31**: Use only diesel oil (35 seconds).

3.2. Lighting procedure

Be sure the control knob is to "0" (# 1, ill. 9).

- Turn on oil supply,
- Push down gently on the safety lever (# 4, ill. 8, page 18). This will allow the oil to flow into the regulator.
- Open the front door, and remove the catalyser from burner (# 4, 5 & 6, ill. 2, page 16). Make sure the inside of the pot is clean thoroughly, and there is no oil accumulation
- Place 2 tablespoons of methylated spirit or gelled alcohol in the bottom of the pot. Light the starter gel or methylated spirit with a fireplace match or long butane lighter. Place the catalyser back into the burner, being sure it is centered in the burner. Shut the main door.
- Allow the catalyser to heat approximately 30 to 45 sec.. Turn dail to "1" position.
- Allow 10 to 15 minutes for oil fire and draught to stabilize. The catalyser should glow red before adjusting the control knob to a higher setting.

3.3. Operating procedure

 $^{\mathtt{m}}$ Allow 10 to 15 minutes after lighting to adjust the control knob to a higher setting, usually between a "2" and "4" setting.

When adjusting the heat output, move the control knob only 1 number in either direction, allowing 5 minutes between moves for the flame to re-adjust to new setting.

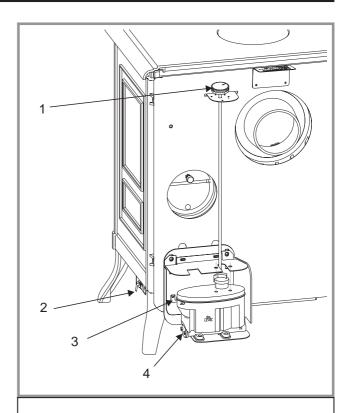
¤ If the burner stops during operating, immediatly turn off the control knob (position "0") and wait until the burner is completely cool before repeating the lighting procedure.

3.4. Shutting down

- Set dial to the "0" position (# 1, ill. 9)
- Raise the safety lever of the regulator.
- Allow the flame to burn out completely before opening the door.

3.5. Recommendation

- ¤ The adjustment of the stove has been made at the factory and checked by your installer. Any anomaly of operation should be reported to him at once.
- m This room heater is a hight heat producing appliance and may cause severe burns if touched on the glass front door, or on top directly over the burner - keep children away - Do not use for drying wet clothing.



Ill. 9 - Operating devices

- 1 Regulation knob
- 2 De-scaling lever
- 3 Safety lever
- 4 Access to regulator filter

CAUTION: Never light the burner if there is oil in the burner pot. Clean out oil before lighting.

Racing: An audible fluttering sound is an indication that there is too much oil in the pot burner and/or a lack adequate draught.

- turn off oil supply and set the control knob in closed position "0", until fire has decreased to proper burn rate.
- **a Do not overfire**: If the stove or chimney connector starts to glow, you are overfiring.

3.6. Maintenance of the stove

- $\tt m$ **Every week** : operate the de-scaling lever (# 3,ill. 9, page 19) :
- Pull the rod, then push the rod in rotating 360 degrees two or three times (CAUTION: The rod is HOT).
- **Every 3 or 4 months**: Clean the burner completely.
- Remove all the parts of the catalyser (# 4, 5 & 6, ill. 2, page 16).
- Using a soft bristle brush (a small clean paint brush), carefully brush off the catalyser. Loosen any carbon soot from the bottom of the burner with a putty knife, and vacuum clean. Ensure that the small air holes in burner are free of carbon.

mathemath{\mathtt{x}} At least once a year / End of heating season : Clean or replace all the oil filters in the oil supply line.

To clean the filter of the float regulator:

- set the regulation knob in closed position "0",
- turn off the tankvalve or the valve of the oil supply line,
- raise the safety lever of the float regulator,
- place a small container (or a small rag) under the regulator filter opening in order to collect the oil contained in the regulator,
- remove the filter cover plate located under the regulator (# 4, ill. 9, page 19) with a screwdriver,
- remove the tubular filter from the regulator. Clean, if ne it

with oil using a soft brush, never a wire-brush,

- replace the filter in the regulator, install the cover plate and secure with the screw.
- Elean all the enamelled panels of the stove with a dry or slighly damp soft cloth.
- ¤ Use a soft clean cloth to wipe the front glass when the unit is running at a low burning rate. When the main door is opened for cleaning, the flame will be disturb, and turn to a yellow flame. Clean quickly, but gently. Close the door, the flame will return to a normal burning position.

3.7. Trouble shooting



☑ : This sign means that you should asked for a qualified engineer to do the work.

			tile work.
Situation	Cause	\downarrow	Action
Flames extinguish during lighting.	very cold chimney. No draft established.		- Leave door ajar until fire has caught Check air supply in the room.
Fire extinguishes once firestarter has burnt off.	¤ Fuel tank is empty.		- Fill tank.
	¤ Fuel valve is closed.		- Open valve.
	¤ Main regulator float not engaging.		- De-press the safety lever.
	¤ Control knob is set on "0"		- Adjust control knob to "1".
Fire extinguishes during use.	¤ Fuel tank is empty.		- Fill tank.
	¤ Insufficiant draft.		- Call your installer.
Flame is excessely large, smokey and sooty.	¤ Fuel adjustment made too quickly.		- Return control knob to "1"; wait for normal combustion. (catalyser should glow red) Wait 5 to 15 minutes between each adjustment.
Stove burns noisily, extinguishes and relights itself.	¤ Burner contains excess fuel.	Ø	- Adjust to lower setting. If problem persists call your installer.
	¤ Insufficient fuel.		- Check that the de-scaler, the regulator filter and burner pot are cleaned.
Fire smokes.Soot build up noticed. Flame imbalance	¤ Insufficient air supply.		- Increase fresh air supply (open door, window; add make up air supply).
	¤ Downdraft or blockage in chimney.	Ø	 Check Chimney for Soot build up. clean if necessary. Ensure chimney height is sufficient and cap is not affected by any nearby obstructions. Room is in negative pressure. Increase fresh air supply. Check draft with draft meter and adjust if not to requirements. See page 15.
	¤ Oil flow is too low on 1 setting.	Ø	- Adjust low flow rate while control is set on "1", call your installer.
	Stove is not level. Flame imbalance.		- Check level. Adjust if necessary.
	Example 2		- Center catalyser assembly

	¤ Insufficient fuel.	- Check that the de-scaler, the regulator filter and burner pot are cleaned.
	¤ The draft regulator is blocked in open position	 - Unlock the draft regulator. - Check the regulator adjustment (p. 17) and refit, if necessary.
Coke build up noticed.	¤ Excessive air supply.	- Adjust draft.

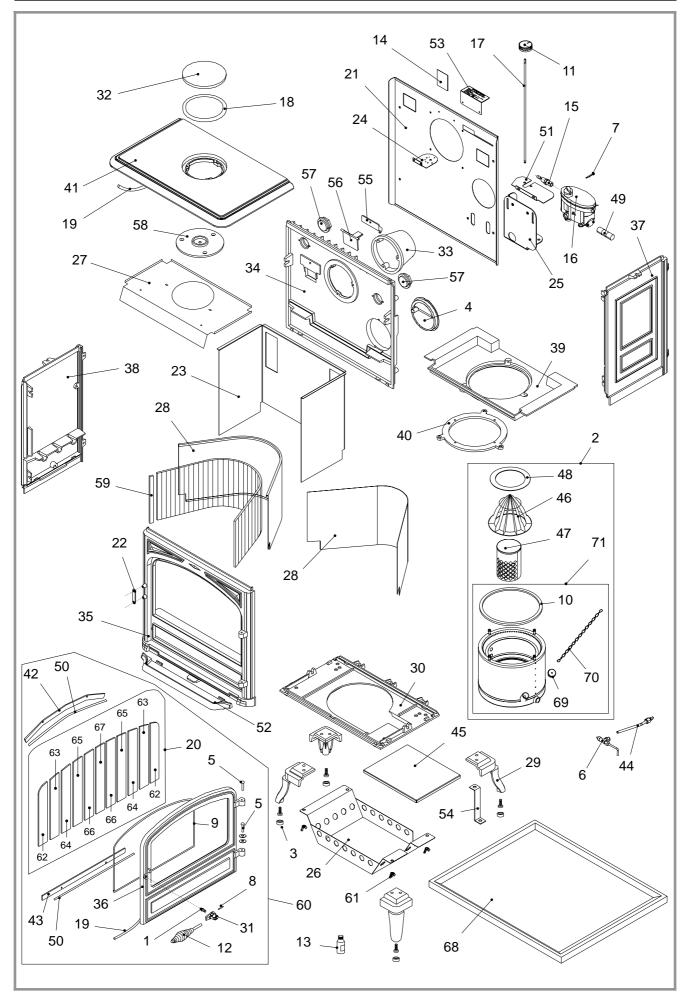
4. Spare parts

For any order of spare parts, please indicate: model number, code of the colour, description of the part, code number and colour index of the part.

A = 174 10 25 Y **B** = 174 10 31 Y **C** = 174 10 31 L **D** = 174 10 31 K

Example : Burgundy 174 10 25 Y, top plate 352124 76.

N°	Code	Description	Qty
1	100956	Axle	01
2	905324	Complet burner	01
3	109552	Cap	04
4	110105	Barometric damper	01
5	110405	Hinge pin 6x35 A B	02
6	119211	Descaler	01
6	119213	Descaler	01
7	134601	Pin	02
8	134749	Pin	01
9	142301		1,32 m
10	142412	Gasket	01
11	149868	Knob	01
12	158541	Handle	01
13	161025	Touch-up paint	01
13	161026	()	01
14	162356	Descriptive plate	01
14	162430	Descriptive plate	01
15	164205		02
16	165124	Float regulator	
16	165139		01
17	179605		01
18	181604		1 m
19	181615		3,16 m
20	188791		01
21	205386		01
22	221200 66		01
23	222536		01
24	236708 94		01
25	239714 60		01
26	260580 60		01
27	262307		01
28	276216	Reflector	
28	276219	Reflector	
29	300118 59	Leg	
29	300118 76	Leg	
29	300118 77	Leg	
30	300472	Base	
31	301515 66	Door lock	
32	303718 59	Blanking plate	
32	303718 76 303718 77	31	01
32		Blanking plate	
33	303828 59	Flue collar	
33 33	303828 76 303828 77	Flue collar Ø 120/127 D Flue collar Ø 120/127 C	
	306273	Back wall	
34			
35	309857 59 309857 76		
35	309857 77	·	01
35 36	309857 77 309975 59	Front plate	
36 36	309975 59 309975 76	Main door	
36	309975 76		
36 37	310723 59	Main door	
37 37	310723 59	R. side panel	
37 37	310723 76	R. side panel	
38	310723 77	L. side panel	
50	310021 38	L. side parier	01



Ill. 10 - Stove - exploded view

38	310821 76	L. side panel
38	310821 77	L. side panel
39	312625	Burner support
40	321903	Rim
41	352124 59	Top plate A B
41	352124 76	Top plate
41	352124 77	Top plate
42	276607 60	Glass retainer
43	407204 60	Glass retainer A B C D 01
44	982608	Feed line regulator-burner
45	262216	Shield
46	194401	Catalyser cover
47	194402	Catalyser body
48	198205	Catalyser ring
49	199204	Regulator filter
50	142316	Gasket
51	261811 60	Heat shield
52	327901 59	Ash-tray
52	327901 76	Ash-tray
52	327901 77	Ash-tray
53	202801	Support
54	445902	Fixing plate
55	303301	Bearing
56	909401	Sliding door
57	325304	Reducing plate
58	327801	Clamp
59	72561	Mirror glass
59 59	72561 72613	Mirror glass
59	199309	Mirror glass
60	988847	Complete door
60	988848	Complete door
60	988849	Complete door
61	122204	Winged nut
62	199310	Refractory glass
63	199311	Refractory glass
	199311	Refractory glass
64		
65	199313 199314	Refractory glass A B C D 02 Refractory glass A B C D 02
66 67	199314	Refractory glass
		Ground vat
68	242915 10	Plug
69	104708 109718	
70		
71	905321	Basic burner



FRANCO BELGE



Warranty certificate >

> Legal warranty

Our products are guaranteed for twelve months against any defect, flaw or imperfection. During this time, all parts judged defective by our Warranty control department may be replaced in our workshops. Incidental costs of transportation and packing payable by the buyer.

Some parts or components have a longer warranty period :

- Cast-iron shell of boiler: 3 years
- Steel shell of boiler : 3 years
- Removable or independent stainless steel hot water cylinder: 5 years
- Independent enamelled steel hot water cylinder : 3 years
- Incorporated circulating pump: 2 years.

Terms of the warranty

This warranty is only valid if:

- The unit has been installed and checked by a professional installer before operating,

- All installation and adjustment instructions listed in the technical manual supplied with the unit have been followed,
- All operation and maintenance instructions have been followed.

This warranty does not cover:

- Lamps, fuses, spark plugs, cast iron parts directly in contact with burning coal and wood, firebricks, glasses .
- Any damage resulting from the use of fuel not recommended in our instructions;
- Parts which are damaged by external causes such as unadapted chimneys, thunderstorms, damp, faulty pressure or fail in pressure, thermic anomalies, explosions, etc...
- Electrical parts which are deteriorated by any connection or use on a supply circuit with voltage within 10% of the indicted voltage (230 V).

Material subject to modifications without prior notice. This manual does not engage the responsability of FRANCO BELGE.

Name and address of installer :
Téléphone :
Name and address of customer :
Date of installation:
/ / /
Model of the appliance : 174 10 25 174 10 31
Color: QY Q L Q K
Serial number :
¤ This certificate has to be completed and kept carefully.
In case of claims, send a copy of this to :

Les Fonderies Franco Belges, rue Orphée Variscotte, 59660 MERVILLE, FRANCE.