# **WARNING**

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# THE COALBROOKDALE GS3i

### **Propane Gas Model**

### Cat I3P (G3I) For use in GB and IE at a supply pressure of 37mbar

# Installation and Servicing Instructions

### **Consumer Protection Act 1987**

As manufacturers and suppliers of cooking and heating products, in compliance with Section 10 of the Consumer Protection Act 1987. We take every care to ensure, as far as is reasonably practicable, that these products are so designed and constructed as to meet the general safety requirement when properly used and installed. To this end, our products are thoroughly tested and examined before despatch.

**IMPORTANT NOTICE:** Any alteration that is not approved by Aga-Rayburn, could invalidate the approval of the appliance, the warranty and could also infringe the current issue of the statutory requirements.

Control of Substances - Health and Safety

### Important:

This appliance may contain some of the materials that are indicated

below. It is the Users/Installers responsibility to ensure that the necessary personal protective clothing is worn when handling, where applicable, the pertinent parts that contain any of the listed materials that could be interpreted as being injurious to health and safety, see below for information.

**Firebricks, Fuel beds, Artificial Fuels** – when handling use disposable gloves.

Fire cement - when handling use disposable gloves.

**Glues and sealants** – exercise caution – if these are still in liquid form use face mask and disposable gloves.

Glass Yarn, Mineral Wool, Insulation Pads, Ceramic Fibre, Kerosene Oil – may be harmful if inhaled, may be irritating to skin, eyes, nose and throat. When handling avoid inhaling and contact with skin or eyes. Use disposable gloves, face masks and eye protection. After handling wash hands and other exposed parts. When disposing of the product, reduce dust with water spray, ensure that parts are securely wrapped.

GAS	DATA
	PROPANE GAS G31
MAX	kW
HEAT INPUT (GROSS)	8.50
HEAT OUTPUT (GROSS)	5.15
MIN	kW
HEAT INPUT (GROSS)	4.50
HEAT OUTPUT (GROSS)	2.00

Gas Connection 8mm OD Tubing
Flue Spigot Size - 125mm Dia.
Ignition - Piezo Spark Generator
Spark Gap 2.5 - 4.0mm (Factory set non-adjustable)
Appliance Weight 140Kg

### INTRODUCTION

This Coalbrookdale GS3i is factory set to operate on **propane gas only** and **must not** be used on any other gas.

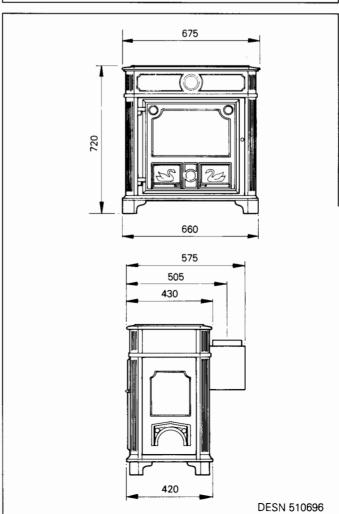
Due to the newness the stove may give off a slight smell for a short period after commissioning. This is quite normal and will disappear after a few hours operation, open windows and doors if required.

The Coalbrookdale GS3i has one access door as part of its design. The glass fronted door is for access to the coals and apart from initial commissioning of the stove, or in case the pilot is required be lit with a taper due to malfunction of the spark ignition system.

UNDER NO CIRCUMSTANCES MUST THE STOVE BE OPERATED WITH THE DOOR OPEN OR IF ANY OF THE GLASS PANELS ARE CRACKED OR BROKEN.

The Coalbrookdale GS3i has been designed similar to a solid fuel stove to relevant safety standards, but during use, many parts of the appliance can become **HOT** to touch. We recommend that you provide and secure a fireguard complying with BS 6539 when the room is used by elderly, infirm or young persons.

SETTING PRESSURE (COLD)
PROPANE
MAX
mbar
35.1±0.75
Burner Injector Propane - Cat 92/260
Pilot Injector Propane - LPG 9205



### **INSTALLATION INSTRUCTIONS**

The installation of the appliance must be in accordance with the relevant requirements of the Gas Safety (Installation and Use) Regulations 1994, Building Regulations and the Building Standards (Scotland) (Consolidation) Regulations issued by the Scottish Development Department. It should be in accordance also with any relevant requirements of the local Gas Region and Local Authority, and the relevant recommendations of the following current British Codes of Practice & British Standards:

BS.5482: Parts 1 & 2

**BS.6891:** Installation of pipes and meters. Low pressure installation pipes

BS.5440: Part 1 Flues & Part 2 Air Supply

**BS.5871:** Part 1 Installation of Gas Fires, Convector Heaters, Fire/Back Boilers.

**BS.6461:** Codes of Practice for factory-made insulated chimneys for internal application.

BS8303: Solid fuel appliance flue system.

In your own interests and that of safety to comply with the law all gas appliances should be installed by a competent person, (Corgi Registered) in accordance with the above regulations and with these instructions. Failure to install the appliance correctly could lead to prosecution.

### THE LOCATION

The stove must not be installed into a non-combustible recess smaller than 845mm and 1000mm high.

To ensure adequate circulation of convected air it is recommended that the stove should not be installed into a recess of a depth any greater than 300mm.

The appliance must be installed on a base of incombustible material, at least 12mm thick, extending to at least the front of the stove supporting legs, and to 85mm beyond each side of the stove (845mm). No clearance is required in front of the hearth.

The stove must be installed with a hearth capable of withstanding a maximum temperature of 150°C. Conglomerate marble, marble and tiled surrounds can meet this requirement.

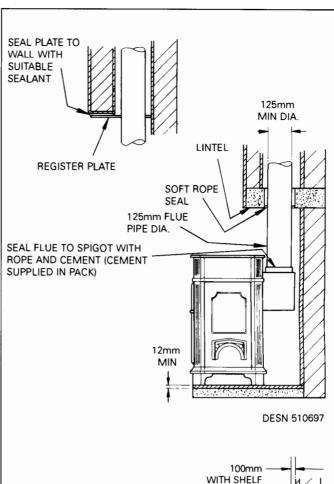
An area 1000mm hight by 845mm wide behind the appliance must be of non combustible material (See fig.1)

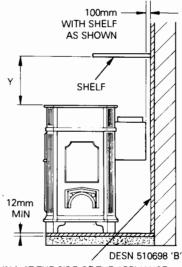
Clearance of Shelves: A wooden shelf may be fitted above the stove. The underside of the combustible shelf above the top of the stove should be dimensioned accordingly.

Depth of shelf Height to underside of shelf Y 150mm 400mm 175mm 425mm 200mm 450mm 225mm 500mm 250mm 550mm 275mm 600mm 300mm 650mm

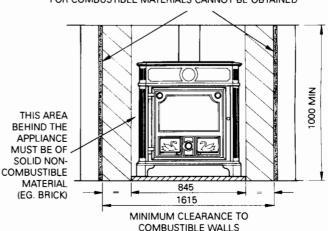
NOTE: FOR MINIMUM DIMENSION OF RECESS THE SHELF SHOULD BE NON-COMBUSTIBLE

NOTE: IF THE FLUE PIPE PASSES THROUGH THE SHELF REFER TO SECTION 'SHIELDING OF FLUE PIPES'.





THIS PART OF THE WALL AT THE SIDE OF THE APPLIANCE TO BE SOLID NON-COMBUSTIBLE MATERIAL WITH A THICKNESS OF AT LEAST 25mm IF THE MINIMUM CLEARANCE FOR COMBUSTIBLE MATERIALS CANNOT BE OBTAINED.



DESN 510699 'A'

### THE FLUE - See fig 1

The appliance may be used/connected to a solid fuel appliance flue system having a diameter not less than 125mm.

Alternatively, detailed recommendations for gas fluing are given in current issue BS 5258: Part 1.

The following notes are intended to give general quidance:

The cross sectional area of the flue serving the stove must not be less than the area of the flue outlet of the stove and be of at least 3m effective high from the floor level. If flue pipe is to be used, it must be not less than 125mm internal diameter.

### Flue Pipes

Flue pipes and fittings should be constructed from one of the following materials.

- a) Cement to BS.567
- b) Aluminium or stainless steel to BS.715
- c) Cast iron or mild steel to BS.41 acid resistant vitreous enamelled lined.

If a chimney is to be used, it **MUST** be one that is composed of or lined with a non-porous acid resistant material. (Chimneys lined with salt glazed earthenware pipes are acceptable, if the pipes comply with current issue of BS.65).

### **Shielding of Flue Pipes**

Flue pipes should:

- (a) be at least 25mm from any combustible material, or
- (b) where passing through a wall, floor or roof, be separated from any combustible material by a non-combustible sleeve enclosing an air space of at least 25mm around the flue pipe, or
- (c) where passing through a compartment wall or a compartment floor, be cased with non-combustible with at least half the fire resistance needed for the wall or floor (see Approved Docment B3 Internal fire spread (structure)).

For a double-walled flue pipe, the 25mm distance may be measured from the outside of the inner pipe.

### Factory-Made Insulated Chimneys

Factory-made insulated chimneys should be:

- (a) constructed and tested to meet the relevant recommendations given in BS4543 Factory-made insulated chimneys, Part 1: Methods of test for factory-made insulated chimneys and Part 2: Specification for chimneys for solid fuel fired appliances, and
- (b) installed in accordance with the manufacturers instructions or to meet the relevant recommendations of BS 6461: Installation of chimneys and flues for domestic appliances burning solid fuel (including wood and peat) and BS 7566 Parts1 to 4 Installation of factory-made chimneys to BS. 4543 for domestic appliances.

A flue pipe constructed to one of the standards in (a) to (c) should form the connection from the stove to lined chimneys

If a brick chimney is to be used it **MUST** be swept prior to installation.

Before installing the stove, or inserting a liner, check that the flue is sound, free from obstruction and clean. If a register plate, restrictive plate or damper etc is fitted in the flue. It **MUST** be removed or locked fully open.

The flue should terminate in accordance with the relevant recommendations given BS.5440: PART 1.

The point of termination must not be within 600mm of an openable window, air vent or any other ventilation opening.

Check that chimney serves only one appliance, and that the flue and associated connection joints are properly sealed.

### **AIR SUPPLY**

The room containing the appliance must have a permanent air vent or effective area of at least 22cm<sup>2</sup>. The vent must be to outside air or to an adjacent room having a permanent vent to outside air of the same area.

### **EFFECT OF AN EXTRACTOR FAN**

If there is any type of extractor fan fitted in the same room as the stove, there is a possibility that if adequate air inlet area from outside is not provided, spillage of the products from the appliance flue could occur when the extractor fan is in operation. Where such installations occur, a spillage test as detailed in BS.5440: Part 1 must be carried out.

### **GAS CONNECTION**

The complete installation must be tested for soundness and purged as described in BS.5482 Parts 1 & 2.

The gas inlet to the stove is 8mm dia compression, and providing the distance from the service cock to the stove does not exceed 1.5m, 8mm dia rigid or semi-rigid supply pipe may be used.

Above this length, 15mm dia rigid or semi-rigid pipe should be used.

A service cock **must** be fitted adjacent to this appliance.

### **APPLIANCE ASSEMBLY**

### Unpacking

Remove all parts from inside the pack and ensure that no damage has occured during delivery transit. If so, please contact your local stockist.

### Items in pack:

Instructions-Installation/Servicing and Operating

Blanking Plate (Rear)

Blanking Plate (LHS)

Blanking Plate (RHS)

Turbulators (2)

Coals (18)

Door Locking Tool

Clay Aggregate

Cement (For sealing flue spigot)

Draught Diverter

Throat Restrictor

### **Fit Draught Diverter**

Secure draught diverter with nuts and washers provided (Fig. 2).

IMPORTANT: Ensure sealing rope (factory fitted) is in position before locating draught diverter.

### **Fit Throat Restrictor**

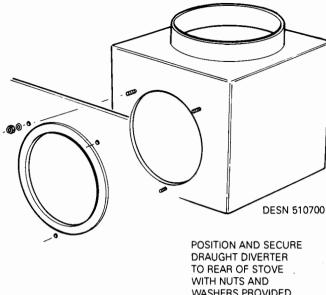
Secure throat plate with bolts, nuts and washers provided (Fig. 3).

### **INSTALLING THE APPLIANCE**

Position the appliance in accordance with the instruction given in the section 'LOCATION' and connect the flue pipe in accordance with the section 'THE FLUE'.

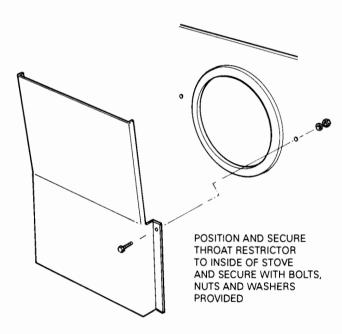
### FLEXIBLE PIPE/CONNECTIONS MUST NOT BE USED.

Connect the stove to the gas supply. (See Gas Connection)



WASHERS PROVIDED

FIG. 2



**DESN 510701** 

### LAYING THE FUEL BED

Open the door of the stove. (Using the tool supplied.) See Fig. 4.

Position the blanking plates as illustrated in fig. 5 and fit the ceramic turbulator over the aeration tubes (fig. 6).

Pour the aggregate into the burner tray as illustrated in fig. 6.

**Do not compress** or 'tap down'. Any excess should be kept and handed to the User for future use.

### **Positioning the Coals**

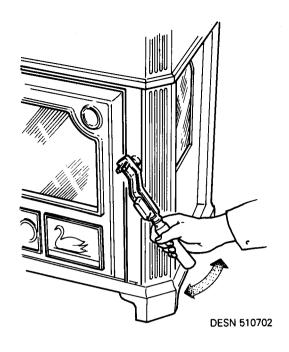
Carefully place the coals on the fuel bed as illustrated in figs. 7,8,9 and 10.

Close the door and lock (using the tool supplied).

WARNING: USE ONLY THE SIMULATED COALS SUPPLIED WITH THE APPLIANCE TO BUILD THE BED, UNDER NO CIRCUMSTANCES USE EXTRA COALS OR PUT ANY OTHER MATERIAL ON THE FUEL BED.

DO NOT OPERATE THE STOVE WITH THE DOOR OPEN OR IF ANY OF THE GLASS PANELS IN THE DOOR OR SIDES ARE CRACKED OR BROKEN.

Hands should be washed after handling coals (If gloves are not used).



# **LAYING THE FUEL BED**

LOCATE SIDE AND REAR BLANKING PLATES AS SHOWN.

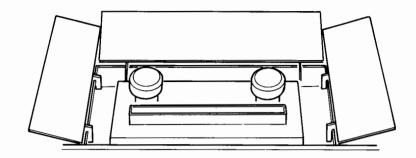
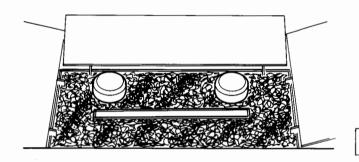


FIG. 5

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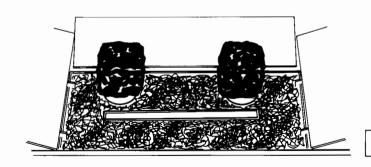
LOCATE THE TURBULATORS AS SHOWN. POUR THE CLAY AGGREGATE SUPPLIED INTO THE TRAY UNTIL IT IS FLUSH WITH THE TOP OF THE BURNER TRAY.



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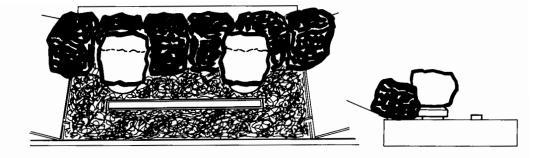
FIG. 6

LOCATE 2 COALS ON TOP OF THE TURBULATORS AS SHOWN.



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PLACE 6 COALS TO THE REAR OF THE BURNER TRAY AS SHOWN.



PIG. 8

PLACE 3 COALS ONTO THE BURNER TRAY AS SHOWN.

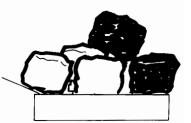


DESN 510720

FIG. 9

PLACE THE REMAINING 7 COALS ONTO THE BURNER TRAY AS SHOWN.





DESN 510721

### **COMMISSIONING AND TESTING**

### NO SMOKING OR NAKED LIGHTS

Turn on the Gas supply at the service cock.

The whole installation must be inspected and tested for soundness, and purged up to the gas service cock in accordance with BS.5482 Parts 1 & 2

Remove the pressure test point sealing screw on the burner feed pipe, located at the left hand side of the control valve, connect a suitable pressure gauge. (See Fig. 11)

The control tap is marked with the following positions:-



The stove is fitted with a piezo spark ignitor.

Note: If the main burner or pilot are extinguished for any reason do not attempt to re-light the pilot for three minutes.



Open the control access door. Ensure that the glass door is closed and locked and that the control knob is in the  $OFF(\bullet)$  position (Fig. 12).

Fully depress the control knob and turn anti-clockwise (keeping the control knob fully depressed) until the pilot position ( $\bigstar$ ) is reached (Fig. 13). If the pilot has not lit repeat the operation.

Once the pilot is lit continue to hold in the control knob for a further 10 - 15 seconds to establish the pilot. When the control knob is released the pilot should remain alight. If the pilot fails to remain alight refer to fault finding section of this document.

If required the pilot may be lit by a long spill or taper as follows:

Open the door of the stove (using the tool supplied). (see Fig. 4).

Apply a lighted long spill or taper to the pilot (See Fig. 14) positioned at the front LH side of the burner tray.

Fully depress the control knob and turn anti-clockwise (keeping the control knob fully depressed) until the pilot position (\*) has been reached and the pilot should light.

Once the pilot is lit remove the long spill or taper, continue to hold the control knob for 10 to 15 seconds to establish the pilot. When the knob is released, the pilot should remain alight. If the pilot fails to remain alight, repeat the procedure, but hold knob in longer.

When pilot is established close the door (using the tool supplied).

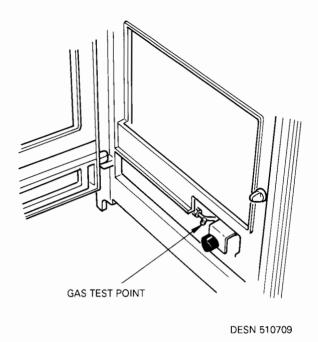
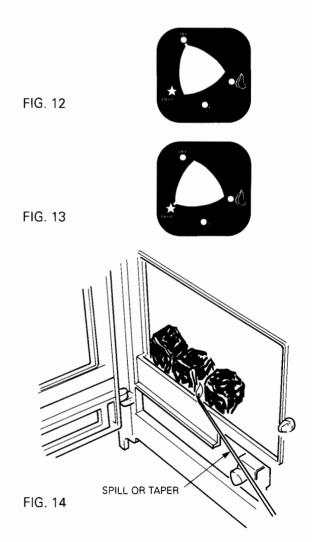


FIG. 11



DESN 510710

### **TO LIGHT STOVE**

If the pilot is not already alight, follow procedure to light pilot.

Turn the control knob anti-clockwise to the full on position ( ( ) (See Fig. 15). The main burner will light, At this setting the pressure should be 35.1 +/- 0.75mbar with an inlet pressure of 37mbar.

Depress and turn the control knob clockwise to the pilot position ( \*) (Fig. 16). The stove will go out and the pilot will remain alight. Remove the pressure gauge and replace the test point sealing screw.

Turn stove to maximum setting ( ( ) (Fig. 17) and check for gas soundness.

FIG. 15



FIG. 16



FIG. 17



### TO TURN STOVE OFF

Turn the gas control knob to the minimum gas rate position ( & ) (Fig. 18), slightly depress the knob and continue turning to the pilot position (\*) (Fig. 19). The fire will go out, and the pilot will remain lit and may be left on permanently.

FIG. 18



FIG. 19



## TO TURN STOVE AND PILOT OFF

Turn the stove off as described. Depress the control knob, turn to the off position ( ) (Fig. 20) and the pilot will go out.



# CHECK FOR CLEARANCE OF PRODUCTS OF COMBUSTION

Ensure that all doors and windows of the room are closed.

Light the stove as described. Leave on maximum rate for 5 minutes.

If there is a fan in a nearby room then the spillage test must be repeated with the fan turned on and any interconnecting doors between the stove and the fan location left open.

A spillage test as detailed in BS:5440 must be carried out after 5 minutes as follows:- By holding a smoke match so that match head is approximately 3mm up inside the lower edge of the draught diverter (see Fig. 21). Spillage is indicated by smoke being displaced outwards from the draught diverter. If in doubt repeat after a further 10 minutes.

If spillage is detected the chimney may be faulty. The fault must be corrected before leaving the stove installed.

If the fault cannot be corrected turn off and disconnect the gas supply to the stove and seek expert advice.

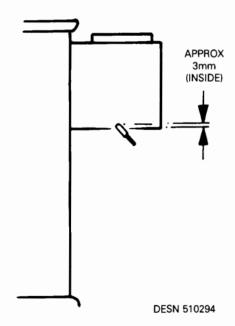


FIG. 21

### **INSTRUCT USER**

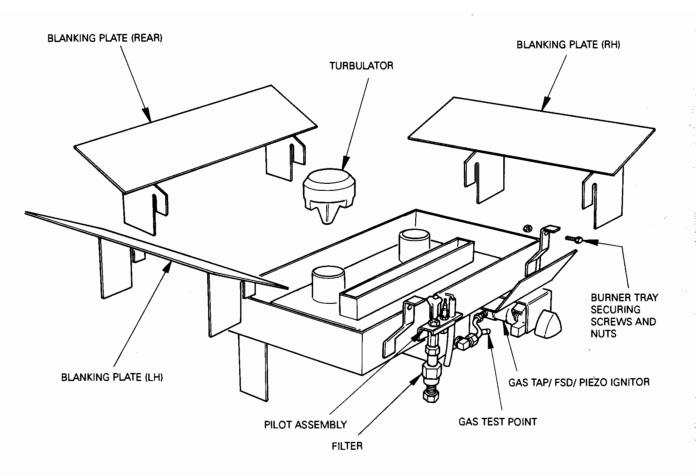
Hand over all the instructions to the user and explain how to light and operate the appliance.

Impress upon the user the coals must be located in accordance with the instructions and that the appliance **MUST NOT** be operated with the glass panels in the door or sides cracked or broken. The appliance should be serviced at regular intervals by a competent person to ensure safe operation.

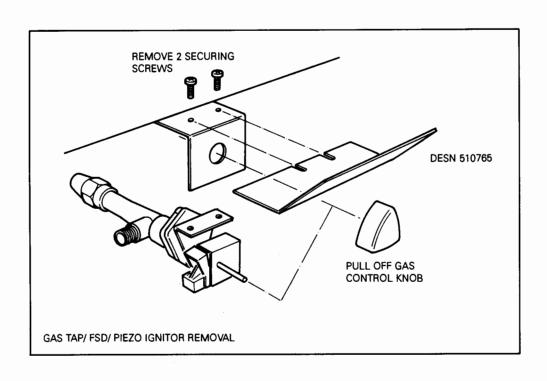
Point out the removable warning labels which the customer **MUST** remove and read.

Advice the user that any smell emitted from the stove on initial lighting will quickly clear away with use.

The door tool **MUST** be stored in a safe place out of the reach of children.



DESN 510722



### **SERVICING**

It is recommended that the stove is inspected/serviced annually by a competent person. (e.g. A Corgi Registered Installer.)

It is recommended that the flue is checked for debris.

After any servicing **ALWAYS** check for gas soundness and carry out a spillage test as detailed in the section 'CHECK FOR CLEARANCE OF PRODUCTS OF COMBUSTION'.

RE-ASSEMBLE PARTS IN REVERSE ORDER.

### SERVICING PROCEDURE

Ensure that the stove is cold.

Isolate the gas supply to the stove.

Hands should be washed after handling coals. (If gloves are not used.)

Open the door of the stove (using the tool supplied). Carefully remove all coals from the fire and inspect for Damage/Breakage. Clean any excessive soot from the coals with a soft brush.

Clean any deposits from the surface of the aggregate bed with a soft brush.

A VACUUM CLEANER MUST NOT BE USED, as this could remove the clay aggregate.

**IMPORTANT:** Carefully replace the coals as described in the section 'LAYING THE FUEL BED'.

### REPLACEMENT OF PARTS

Ensure the stove is cold.

Isolate the gas supply to the stove.

On completion ALWAYS check for gas soundness.

Hands should be washed after handling coals. (If gloves are not used.)

Open the door of the stove (using the tool supplied).

Disconnect gas supply to Control Valve.

Remove coals, turbulators and blanking plates (See Fig. 22).

Remove the Burner Assembly Tray Location and Securing Screws and nuts (See Fig. 22).

Carefully lift out the burner assembly tray and retain the clay aggregate. If necessary top up the tray with clay aggregate during re-assembly as described in 'LAYING THE FUEL BED'.

The following components can now be replaced as follows:

### Gas Tap/FSD/Piezo Ignitor

Note: The Piezo Ignitor is an integral part of the above item and is not available as a separate item.

Disconnect the thermocouple, the injector and pilot feed pipes at the Gas Tap/FSD/Piezo Ignitor.

Disconnect the ignition lead at the tap.

Pull off the control knob and remove the Gas Tap/FSD/Piezo Ignitor. (2 screws). (See fig. 22)

Fit replacement Gas Tap/FSD/Piezo Ignitor and reassemble in reverse order, carefully replace the coals as described in 'LAYING THE FUEL BED'.

CHECK THE BURNER PRESSURE AS DESCRIBED IN 'TO LIGHT THE STOVE'.

### Main Burner Injector

Disconnect feed pipe at the main injector and Gas Tap/FSD/Piezo Ignitor as detailed above. Remove injector.

Fit replacement injector and re-assemble in reverse order, carefully replace the coals as described in 'LAYING THE FUEL BED'.

### Pilot assembly

Disconnect the feed pipe at the pilot assembly.

Disconnect the thermocouple connection at the control valve and pull off the ignition lead from the electrode.

Remove pilot filter.

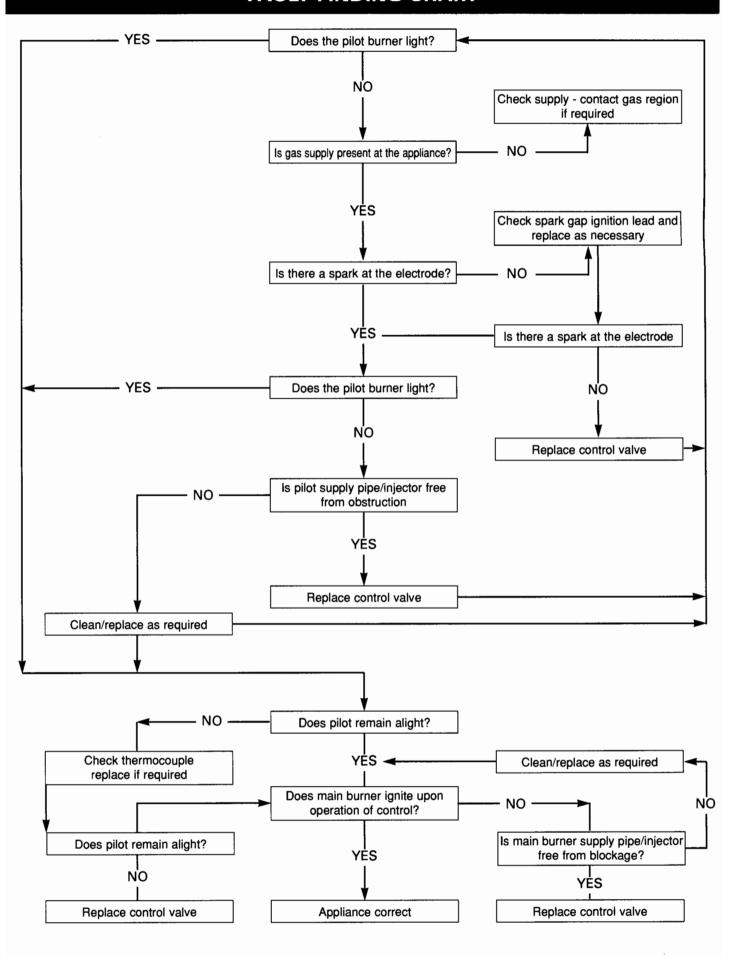
Remove the pilot assembly (one nut).

Fit replacement pilot assembly and re-assemble in reverse order.

**NOTE:** Ensure that the insulation sleeving is pushed back over the end of the electrode during re-assembly.

Carefully replace the coals as described in 'LAYING THE FUEL BED'.

### **FAULT FINDING CHART**

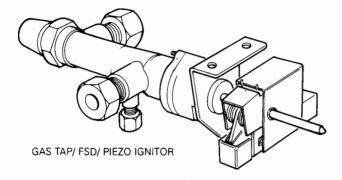


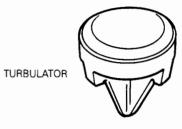
### **SPARE PARTS**





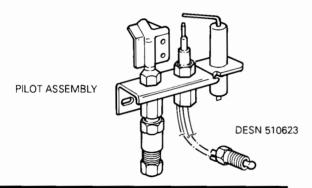
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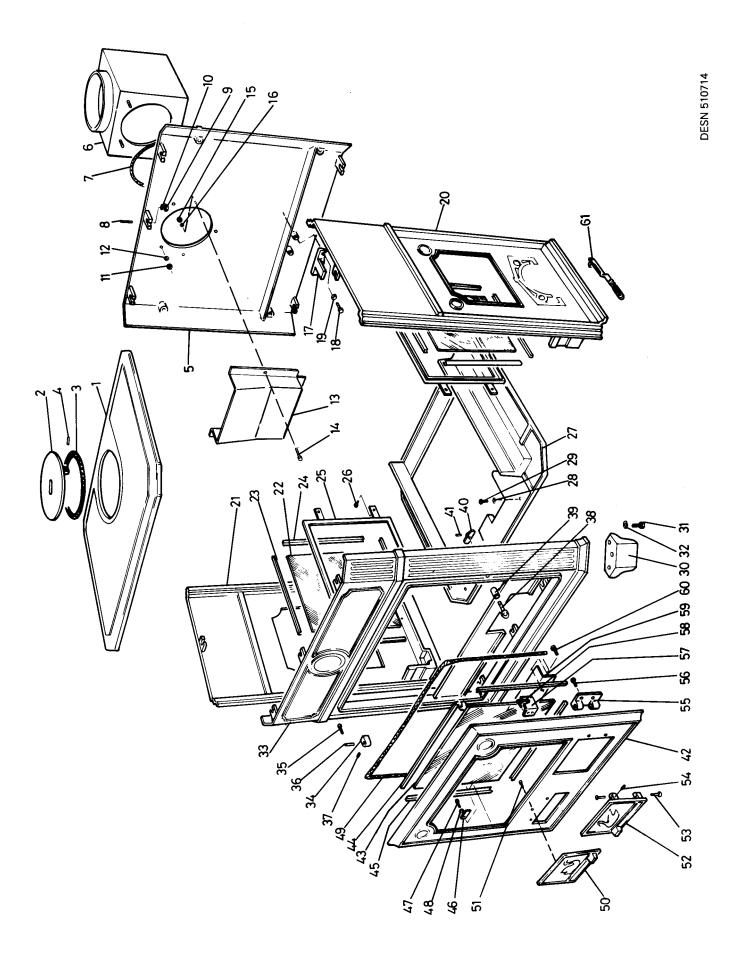


**SHORT LIST OF SPARE PARTS** 

### The following Spare Parts are available from your Distributor:

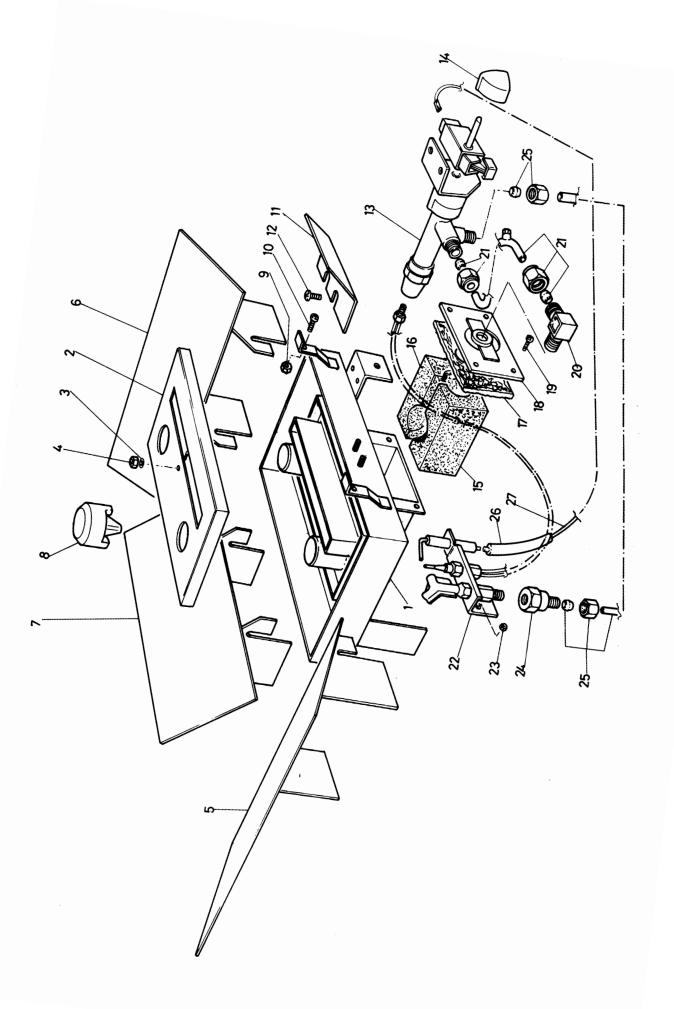
DESCRIPTION	MAKERS PART NUMBER
1. Gas Tap/FSD/Piezo Ignitor	HG4M 414059
2. Pilot Assembly	FG4M 420335
3. Burner Injector	FG4M 420398
4. Control Knob	HG4M 999413
5. Coals Pack	HG4M 420674
6. Aggregate Pack	HG4M 414047
7. Turbulator	FG4M 420450
8. Door Tool	HS9M 47520 COMF

THEY SHOULD BE FITTED ONLY BY A COMPETENT PERSON (e.g. A CORGI Registered Installer).



# SPARES PART LIST — APPLIANCE COALBROOKDALE GS3i

FEM DESCRIPTION  HINGE BLOCK  CREW M6 x 20mm LG HEX HD  COOR HINGE PIN  SCREW M6 x 10 LG SKT GRUB SCREW  FIREDOOR CATCH SHAFT  HEDOOR CATCH SHAFT  FIREDOOR CATCH SHAFT  FIREDOOR CATCH SHAFT  FIREDOOR CATCH SHAFT  HEDOOR CATCH SHAFT  FIREDOOR CATCH SHAFT  FIREDOOR GATCH SHAFT  FIREDOOR GATCH SHAFT  FIREDOOR GATCH SHAFT  FIREDOOR GATCH SHAFT  FIREDOOR GLASS  FIREDOOR SOOF PLATE (RH SWAN)  COVER PLATE (LH SWAN)  SCREW M5 x 12 LG HEX HD  CONTROLS COVER PLATE (RH SWAN)  CONTROLS COVER PLATE HINGE PIN  SCREW M3 x 5mm SKT GRUB SCREW  HINGE  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  SCREW M5 x 12 LG HEX HD  FIREDOOR CATCH  FIREDOOR CATC	50 SCREW M5x 12 LG HEX HD 51 OPERATING TOOL
	61
DESCRIPTION  TOP PLATE FLUE OUTLET BLANKING PLATE ROPE 8 DIA x 550mm LG BISSEL PIN 6mm DIA x 20mm LG BACKPLATE FLUE DIVERTER ASSEMBLY ROPE 13 DIA x 550 LG ALLTHREAD M6 x 30mm LG NUT M6 HEX FULL WASHER M6 PLAIN NUT M6 HEX FULL WASHER M6 PLAIN THROAT PLATE SCREW M6 x 40 LG HEX ST/STL NUT M6 FULL ST/STL WASHER M6 SHAKEPROOF (EXT) CENTRE SUPPORT SCREW M6 x 16MM LG HEX HD WASHER M6 PLAIN RH SIDEPLATE LH SIDEPLATE LH SIDEPLATE SIDEPLATE GLASS RETAINING FRAME ASSEMBLY SCREW M5 x 10mm LG POZI PAN HD BASEPLATE	SCREW M6 × 20mm LG HEX HD WASHER M6 PLAIN SUPPORT LEG SCREW M8 × 20 LG HEX HD WASHER M8 PLAIN
TEM DESCRIPTIC  TOP PLATE  FLUE OUTLI  ROPE 8 DIA  ROPE 8 DIA  ROPE 8 DIA  BACKPLATE  FLUE DIVER  CHUE DIVER  ROPE 13 DIA	SCREW WASHE SUPPO SCREW WASHE



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# PARES PART LIST — BURNEF COALBROOKDALE GS3i

ITEM	DESCRIPTION	15	CERAMIC VENTURI - LH
-	BURNER TRAY ASSEMBLY - PROPANE	16	CERAMIC VENTURI - RH
2	SPREADER PLATE - PROPANE	17	GASKET - INJECTOR MOUNTING PLATE
က	WASHER M6	18	INJECTOR - MOUNTING PLATE ASSEMBLY - PROPANE
4	NUT FULL M6	19	SCREW M4 x 10mm PAN HD -TAPTITE
2	BLANKING PLATE ASSEMBLY - LH	20	BURNER INJECTOR - PROPANE CAT 92/340
9	BLANKING PLATE ASSEMBLY - RH	21	TEST NIPPLE COMP.
7	BLANKING PLATE ASSEMBLY - REAR	22	PILOT ASSEMBLY - PROPANE
8	TURBULATOR	23	NUT - M4 HEX
6	NUT - M6 FULL	24	PILOT FILTER
10	SCREW M6 x 35mm LG POZI PAN HD	25	PILOT FEED PIPE COMP.
11	HEAT SHIELD	26	VIDAFLEX SLEEVING 7.00 DIA x 1mm x 60 LG
12	SCREW M5 x 6mm LG P/PAN HD ST/STEEL	27	IGNITION LEAD 2.5 SQ 50/0.25 Ni/Cu WIRE PTFE
13	CONTROL VALVE - PROPANE CONCENTRIC - TESA		
	2279A INCLUDING ITEM 14		
14	CONTROL KNOB		